

- Thank you for using **TAKEX** products.
- Please read this manual carefully prior to use the sensor.

#### SPECIFICATIONS



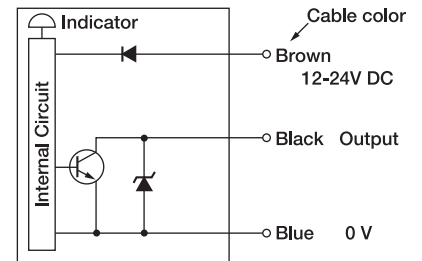
Models	NPN OUTPUT TYPE		PNP OUTPUT TYPE	
	F2R	F2R-J	F2RPN	F2RPN-J
Detection	Throughbeam or Reflection type			
Range	It depends on Fiber unit.			
Power supply	12-24V DC $\pm 10\%$ , Ripple 10% (Max)			
Current consumption	25 mA (Max)		30 mA (Max)	
Output mode	NPN open collector		PNP open collector	
Rating	Sink current : 100mA (30VDC) Max		Source current : 100mA (30VDC) Max	
Operating mode	LIGHT-ON/DARK-ON Selectable		L : LIGHT-ON D : DARK-ON	
Response time	500 $\mu$ s (Max)			
Hysteresis	10% (Max)			
Light source	Red LED, Wavelength : 660nm			
LED indicator	OP.L : Operation (Red), STB : Stable (Green)			
Sensitivity adjustment	SENS : Built-in Potentiometer			
Material	Case : PBT		Stuffing : Styrene resin	
Connection	Flying-lead	Connector ※1	Flying-lead	Connector ※1
	$\phi 3.5$ , 2m 0.2mm <sup>2</sup> × 3 core	3P	$\phi 3.5$ , 2m 0.2mm <sup>2</sup> × 3 core	3P
Weight (Max)	40 g	15 g	40 g	15 g
Accessories	1pc. screwdriver for adjustment 1pc. Bracket for DIN rail (35mm width)			
Notes	※1 Receptacle cable (F2-C3) is an optional.			

#### USABLE AMBIENT CONDITIONS

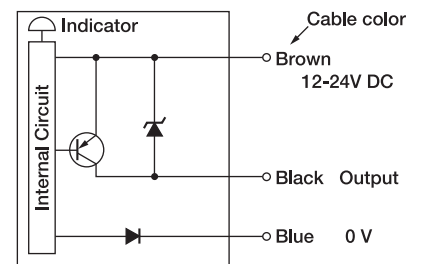
- Ambient light : 3,000 lx (Max)
- Operating temperature : -25 to +55°C
- Humidity : 35 to 85%RH
- Case protection : I P65
- Vibration : 10 to 55Hz, 1.5mm Amplitude  
2h., 3 Directions

#### INPUT/OUTPUT CIRCUIT & WIRING

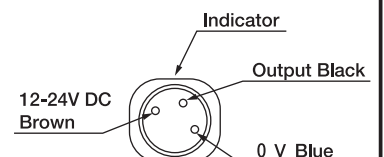
##### ● NPN OUTPUT



##### ● PNP OUTPUT



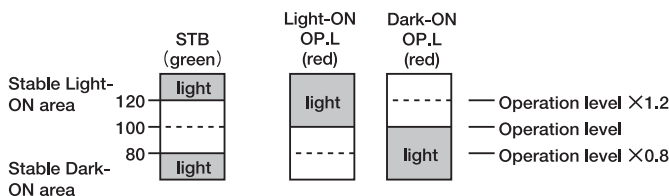
##### ● PIN ARRANGEMENT (F2R-J/F2RPN-J)



The color means a cord.

#### INDICATOR

- The operation indicator (red LED) and stability indicator (green LED) each show different received light intensity levels as described in the figure.
- After aligning the optical axis and adjusting the sensitivity, make sure the light received and the light blocked is within the stable ranges by blocking and unblocking the lights with a detection object repeatedly.
- Setting within the stable range increases reliability against differences in the environment after installation.



## OPERATING MODE

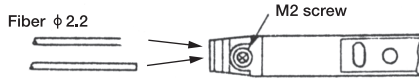
Light-On Operation    Dark-On Operation



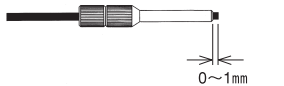
Light-On Operation → L side  
Dark-On Operation → D side

## FITTING

Loose the upper screw of sensor and insert fibers deeply therein till they come to stop. Then tighten the screw. (Torque 0.25N·m or less)



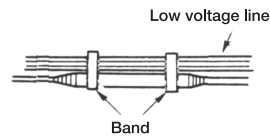
(For thin fiber optic cable, use the adaptor.)



Insert the fibers as sticking out from the top of adaptor.

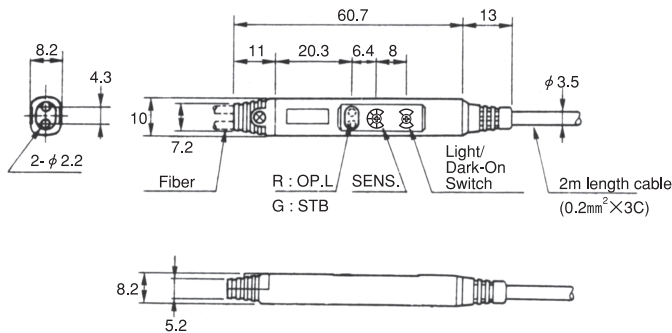
## INSTALLATION

Allows mounting with zip-tie bands.  
A 35mm DIN rail mounting bracket is attached.  
(Refer to the Fig. below.)

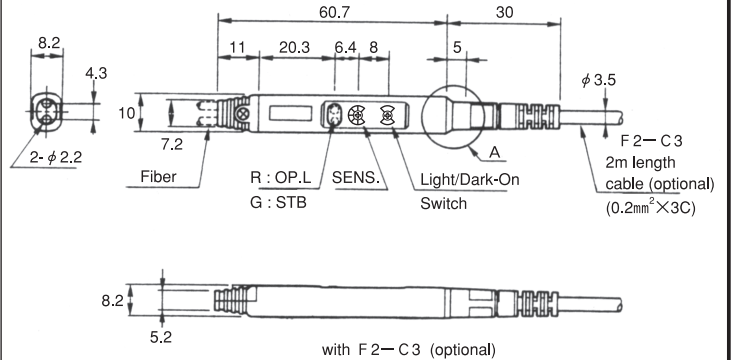


## DIMENSIONS (unit : mm)

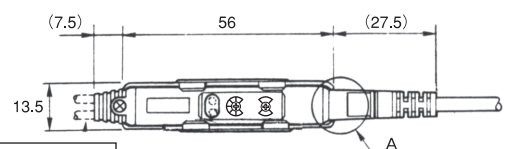
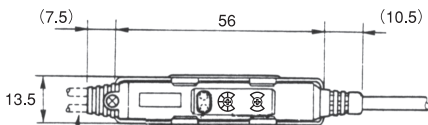
### F 2 R, F 2 R P N (Flying-lead Type)



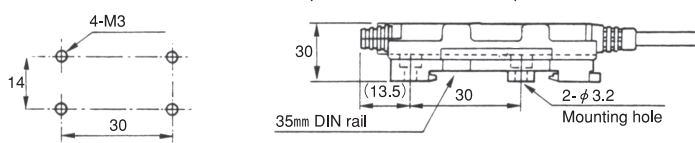
### F 2 R - J, F 2 R P N - J (Connector Type)



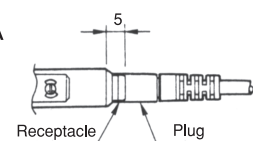
### When attaching to DIN rail



### (Common Dimensions)



### Figure A



## ADJUSTMENT

### Reflection Type (Light-On Condition)

◇ In case of reflective background

① Set a target object and then increase the sensitivity adjustment gradually from the minimum position until the indicator LED is on (Point A).

② Remove the target object and gradually decrease the sensitivity adjustment from the maximum position until the LED is off (point B). If the LED is still off even though the potentiometer is at the maximum position, this maximum position should be the point B.

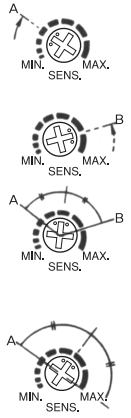
③ Set the potentiometer at the midpoint between Point A and B.

◇ In case of no-reflective background

① Point A is the same point mentioned above.

② Set the potentiometer at the midpoint between Point A and MAX.

● Confirm that both of red LED and green LED light.



## NOTES

- Silicon grease is applied in the fiber inlets of the sensor. Avoid adhering of small refuses in the inlet or the edge of fiber cables, which may deteriorate the detection range.
- Limit the current of the power supply to 2A in accordance with the size of the sensor cable.
- Use UL class 2 power supply when using this product as UL approved equipment.
- Use power supply within the rated voltage and current in the specification.
- Avoid to turn on and off the power consecutively.
- Use a metal conduit to avoid possible malfunction or damage caused by induction when the wiring should be laid close to high-voltage cables or power lines.
- When using a DC power unit with an insulated transformer or a switching regulator, be sure to ground the frame ground (FG) terminal.
- Though this sensor has IP 65 rated housing, do not use the sensor where water is splashing constantly or under the water.